1. (Currently Amended): A multi-layer tube, comprising:

a metal tube having an outer surface;

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a zinc layer bonded to the metal tube outer surface wherein the zinc layer is selected from the group consisting of zinc plating, zinc nickel alloys, zinc cobalt alloys, zinc aluminum alloys, and mixtures thereof;

a surface treatment layer bonded to the zinc layer, wherein the surface treatment layer is selected from the group consisting of a zinc/aluminum/rare earth alloy, phosphate, chromate, and mixtures thereof;

a phenolic coating capable of spray application, wherein the phenolic coating contains phenols having at least one substituted group "R", wherein R consists of H, and OH;

a first polymeric layer bonded to the priming layer phenolic coating, wherein the first polymeric layer is selected from the group consisting of melt-processible thermoplastic elastomers, melt-processible ionomers, melt-processible nylons, melt-processible fluoropolymers, and mixtures thereof; and

a second polymeric layer bonded to the first polymeric layer, wherein the second polymeric layer is selected from the group consisting of melt-processible nylons, melt-processible thermoplastic elastomers, melt-processible fluoropolymers, and mixtures thereof.

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50. (Previously Presented): A multi-layer tube, comprising:

a metal tube having an outer surface;

interview only do not enter a zinc layer bonded to the metal tube outer surface wherein the zinc layer is selected from the group consisting of zinc plating, zinc nickel alloys, zinc cobalt alloys, zinc aluminum alloys, and mixtures thereof,

a surface treatment layer bonded to the zinc layer, wherein the surface treatment layer is selected from the group consisting of a zinc/aluminum/rare earth alloy, phosphate, chromate, and mixtures thereof;

a priming layer comprising one or more phenols, wherein the priming layer is present in a thickness obtained by spray coating;

a first polymeric layer bonded to the priming layer, wherein the first polymeric layer is selected from the group consisting of melt-processible thermoplastic elastomers, melt-processible ionomers, melt-processible nylons, melt-processible fluoropolymers, and mixtures thereof, and

a second polymeric layer bonded to the first polymeric layer, wherein the second polymeric layer is selected from the group consisting of melt-processible nylons, meltprocessible thermoplastic elastomers, melt-processible fluoropolymers, and mixtures thereof.